



# INSTALLATION INSTRUCTIONS

**PART No.** 30432, 50432  
 Jeep® CJ7 & YJ - 1976-95 Wrangler  
 Side Steps (Pair)



30432 Shown



50432 Shown

**REQUIRED\***



**REQUIRED TOOLS**

- Drill\*
- 11/32" Drill Bit\*
- Socket set

**KIT CONTAINS**

- 5/16" x 1" Hex Bolt
- 5/16" Flat Washer
- 5/16" Nyloc Hex Nut
- 5/16" x 1.25" Hex Bolt
- Aluminum Bushing

**QTY**

- 10
- 10
- 10
- 4
- 4

**1) REMOVE FACTORY SIDE STEPS**

Remove your factory side steps or other accessories from the side of your Jeep, if applicable.

If you have pre-existing holes in your Jeep body, you can skip to step 3.

**2) IF NO FACTORY HOLES EXIST**

If your Jeep did not come with factory side steps, you will need to drill holes to mount the side steps. Measuring from the line where the fender and body meet, the OEM holes would place the step at just over 12.5". This exact dimension is not critical as long as the side steps sit nicely against your Jeep's body.

**NOTE:**

The supplied bushings may be needed to fill small gaps between the side step and body.



Place your side step up to your Jeep at the above-mentioned dimensions. The rear side of your new

\*Drilling required on some year/models without factory side steps

3043200



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side steps should be on the rear side of the Jeep's body support brace seen underneath. See next image. The yellow circled part is the brace. This image is viewed on a YJ from the passenger side.



inside of the Jeep to ensure you do not drill into carpets, wires, interior panels, etc.

### 3) INSTALL YOUR SIDE STEPS

#### NOTE:

On some Jeeps that came with OEM side steps, you may still need to drill additional holes. If this is applicable to your installation, bolt your side step in place using all OEM holes, then drill the needed hole using your side step as a drill template.

Using the supplied hardware and optional aluminum spacers, mount your side steps to the Jeep. Insert the bolts through the floor pan from inside the Jeep to keep the extra bolt length outside the Jeep's interior.

If the spacers are needed to fill any gaps, use the 1.25" bolts.



Once satisfied with the overall position of your side step, use your side steps as a template to mark your drill locations. Use a paint pen or marker to indicate the drill locations. Drill the holes with the 11/32" bit.  
**BEFORE DRILLING - Check for clearance on the**